SECTION EX
EXHAUST SYSTEM

CONTENTS

PRECAUTION

PRECAUTIONS

Removal and Installation

INFOID:0000000008293720

CAUTION:

- **Be sure to use genuine exhaust system parts or equivalents which are specially designed for heat resistance, corrosion resistance, and shape.**
- **Perform the operation with the exhaust system fully cooled down because the system will be hot just after engine stops.**
- **Be careful not to cut your hand on the heat insulator edge.**

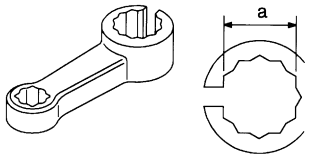
PREPARATION

PREPARATION

Special Service Tool

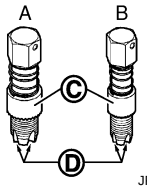
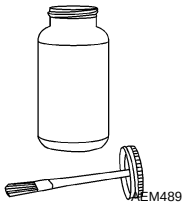
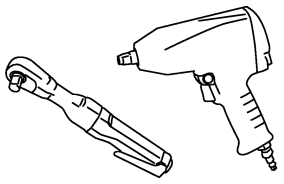
INFOID:0000000008293721

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10114400 (J-38365) Heated oxygen sensor wrench  S-NT636	Loosening or tightening heated oxygen sensor 2 **For 22 mm (0.87 in) (a) width hexagon nut**

Commercial Service Tool

INFOID:0000000008293722

(Kent-Moore No.) Tool name	Description
A: (J-43897-18) B: (J-43897-12) Heated oxygen sensor thread cleaner  JPBIA0238ZZ	Reconditioning the exhaust system threads before installing a new heated oxygen sensor (Use with anti-seize lubricant shown below.) **A: J-43897-18 [18 mm (0.71 in) dia.] for zirconia heated oxygen sensor** **B: J-43897-12 [12 mm (0.47 in) dia.] for titania heated oxygen sensor** **C: Mating surface shave cylinder** **D: Flutes**
(—) Anti-seize lubricant (Permatex 133AR or equivalent meeting MIL specification MIL-A-907)  JSEM489	Lubricating heated oxygen sensor thread cleaner when reconditioning exhaust system threads
(—) Power tool  PBIC0190E	Loosening bolts and nuts

PERIODIC MAINTENANCE

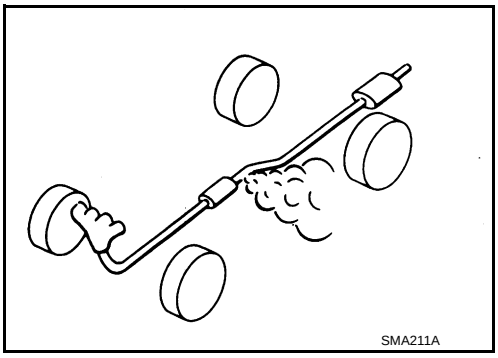
EXHAUST SYSTEM

Inspection

INFOID:0000000008293723

Check exhaust pipes, muffler and mounting for improper attachment, leaks, cracks, damage or deterioration.

- If anything is found, repair or replace damaged parts.



REMOVAL AND INSTALLATION

EXHAUST SYSTEM

Exploded View

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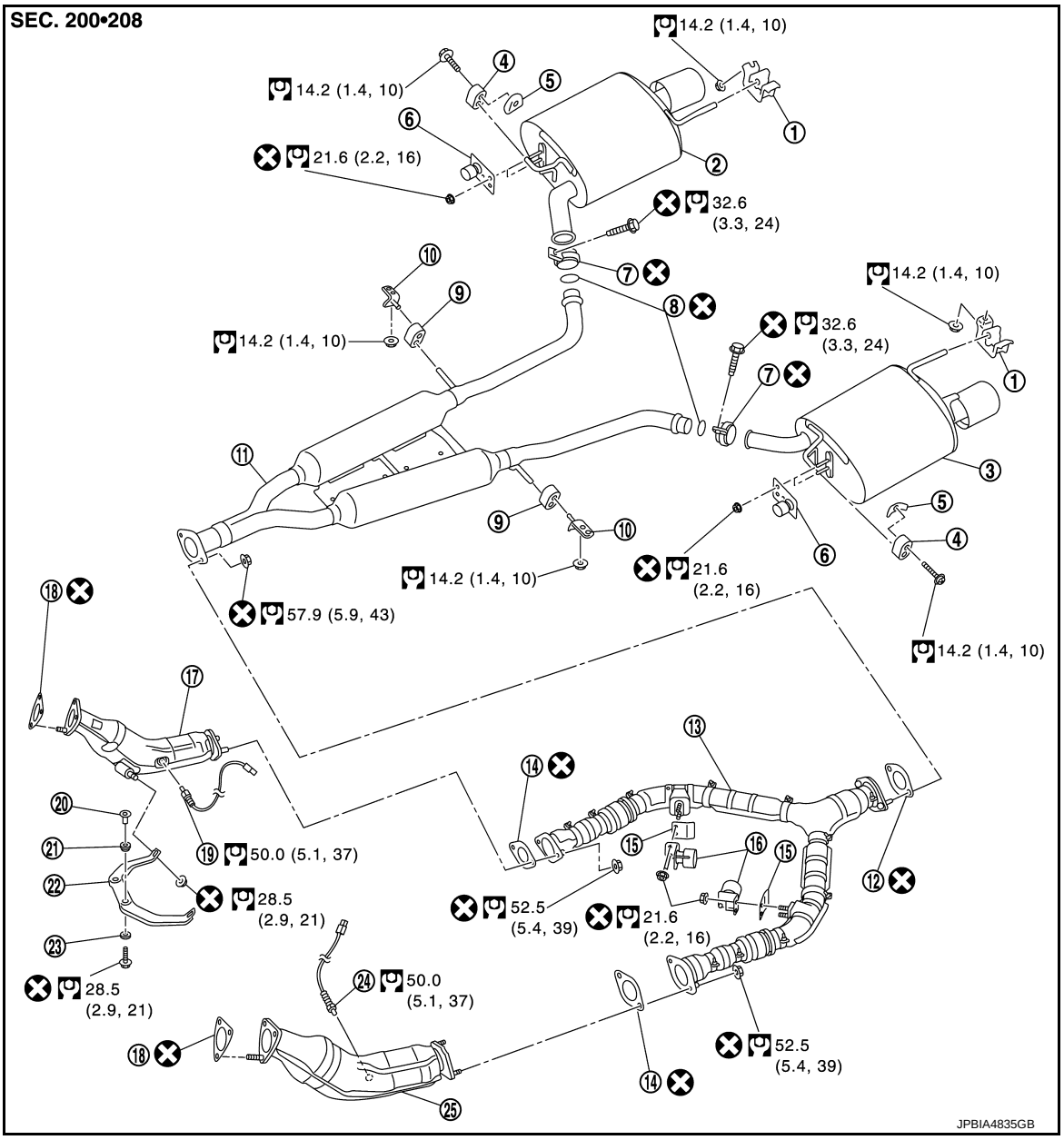


1. Mounting rubber
2. Main muffler (RH)
3. Main muffler (LH)
4. Mounting rubber
5. Collar
6. Dynamic damper
7. Clamp
8. Gasket
9. Mounting rubber
10. Mounting bracket
11. Center muffler
12. Gasket
13. Exhaust front tube
14. Gasket
15. Insulator
16. Dynamic damper
17. Three way catalyst (bank 1)
18. Gasket
19. Heated oxygen sensor 2 (bank 1)
20. Collar
21. Grommet
22. Exhaust mounting bracket
23. Grommet
24. Heated oxygen sensor 2 (bank 2)
25. Three way catalyst (bank 2)

Refer to GI-4, "Components" for symbols in the figure.

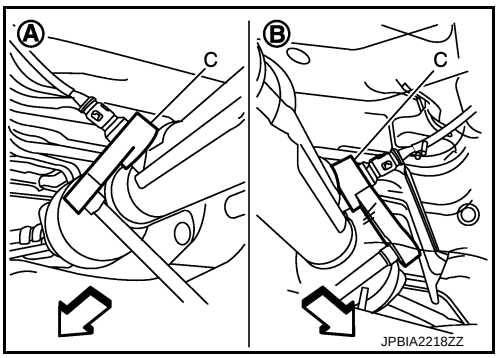
Removal and Installation

INFOID:0000000008293725

REMOVAL

- Disconnect each joint and mounting using power tool.
- Remove heated oxygen sensor 2 as follows:

- Using heated oxygen sensor wrench [SST: KV10114400 (J-38365)] (C), removal heated oxygen sensor 2.



A : Bank 1
B : Bank 2
⇦ : Vehicle front

CAUTION:

- **Never damage heated oxygen sensor 2.**
- **Discard any sensor which has been dropped from a height of more than 0.5 m (19.7 in) onto a hard surface such as a concrete floor; use a new one.**

INSTALLATION

Note the following, and install in the reverse order of removal.

- Check for deformation of the grommets (21 and 23 of Components).
- Insert the collar (20 of Components) vertically.
- Install the collar (5 of Components) with its lower surface horizontal.
- Temporarily tighten nuts and bolts when installing exhaust pipe assembly. Tighten them to the specified torque when connecting the vehicle rear to the vehicle front.

CAUTION:

- **Always replace exhaust tube gaskets with new ones when reassembling.**
- **Discard any heated oxygen sensor 2 which has been dropped onto a hard surface such as a concrete floor. Use a new one.**
- **Before installing a new heated oxygen sensor 2, clean exhaust system threads using the heated oxygen sensor thread cleaner (commercial service tool: J-43897-18 or J-43897-12), and apply the anti-seize lubricant (commercial service tool).**
- **Never over torque heated oxygen sensor 2. Doing so may cause damage to heated oxygen sensor 2, resulting in the "MIL" coming on.**
- **Prevent rust preventives from adhering to the sensor body.**
- **If heat insulator is badly deformed, repair or replace it. If deposits such as mud pile up on the heat insulator, remove them.**
- **When installing heat insulator avoid large gaps or interference between heat insulator and each exhaust pipe.**
- **Remove deposits from the sealing surface of each connection. Connect them securely to avoid gases leakage.**
- **Temporarily tighten mounting nuts on the exhaust manifold side and mounting bolts on the vehicle side. Check each part for unusual interference, and then tighten them to the specified torque.**
- **When installing each mounting rubber, avoid twisting or unusual extension in up/down and right/left directions.**

Inspection

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INSPECTION AFTER INSTALLATION

- Check clearance between tail tube and rear bumper is even.
- With engine running, check exhaust tube joints for gas leakage and unusual noises.
- Check to ensure that mounting brackets and mounting rubbers are installed properly and free from undue stress. Improper installation could result in excessive noise and vibration.